

Figure 1

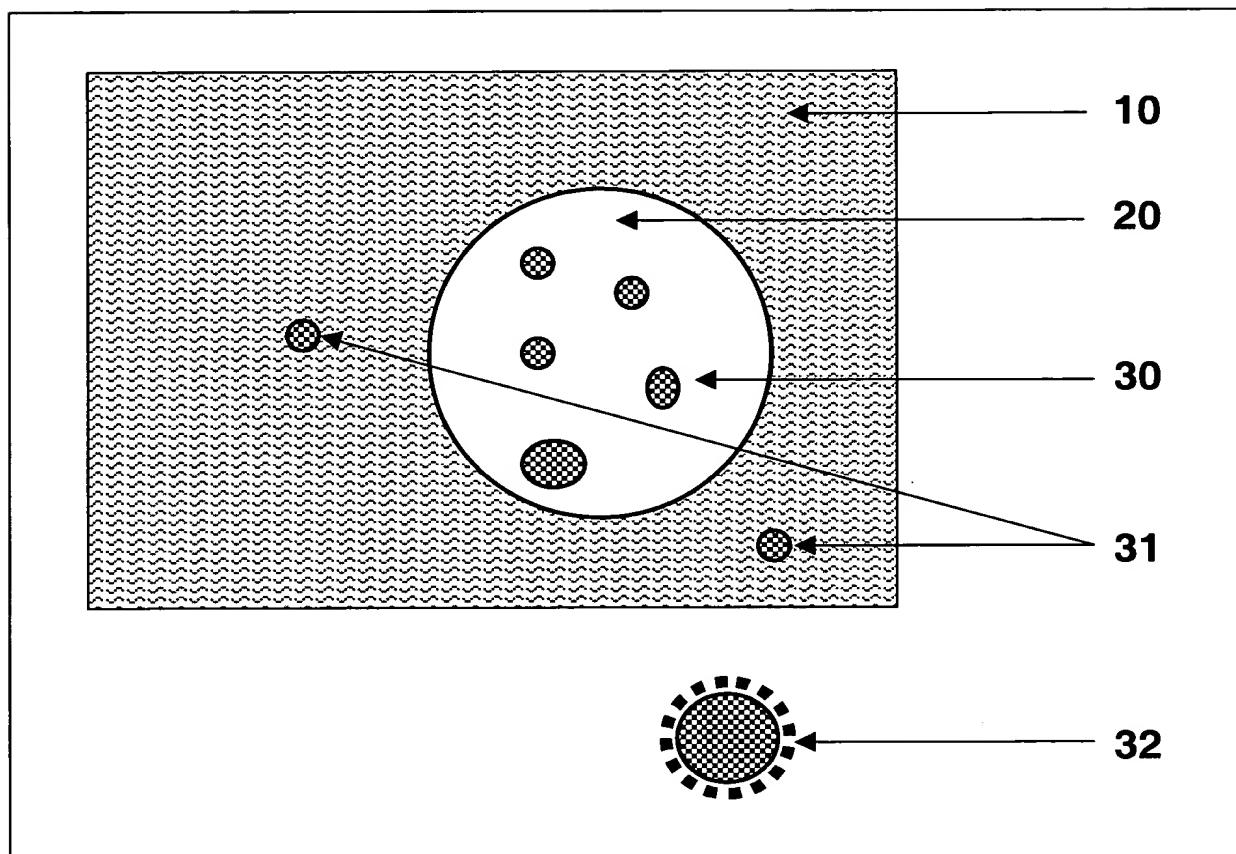


Figure 2

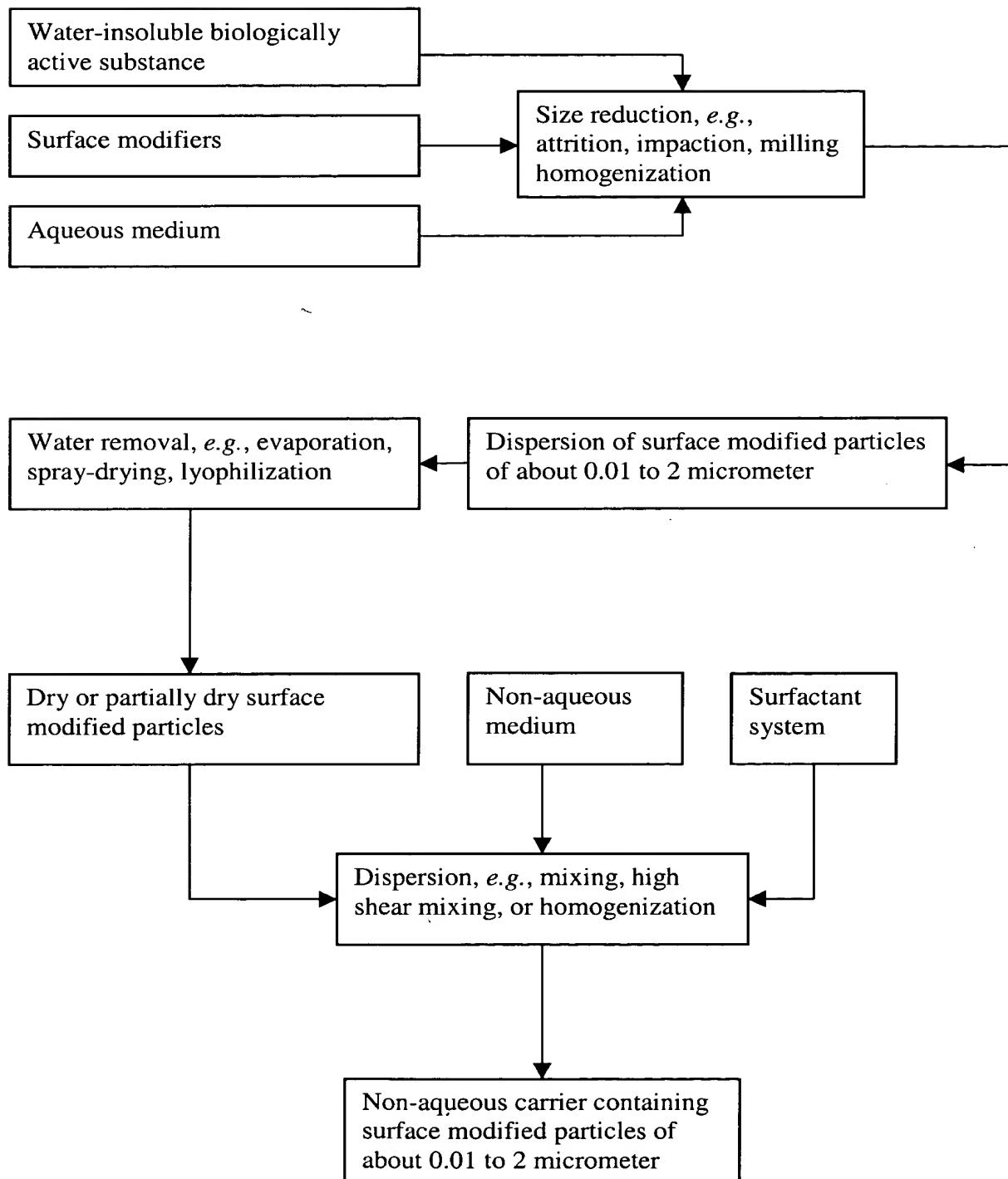
Process Flow Diagram

Figure 3

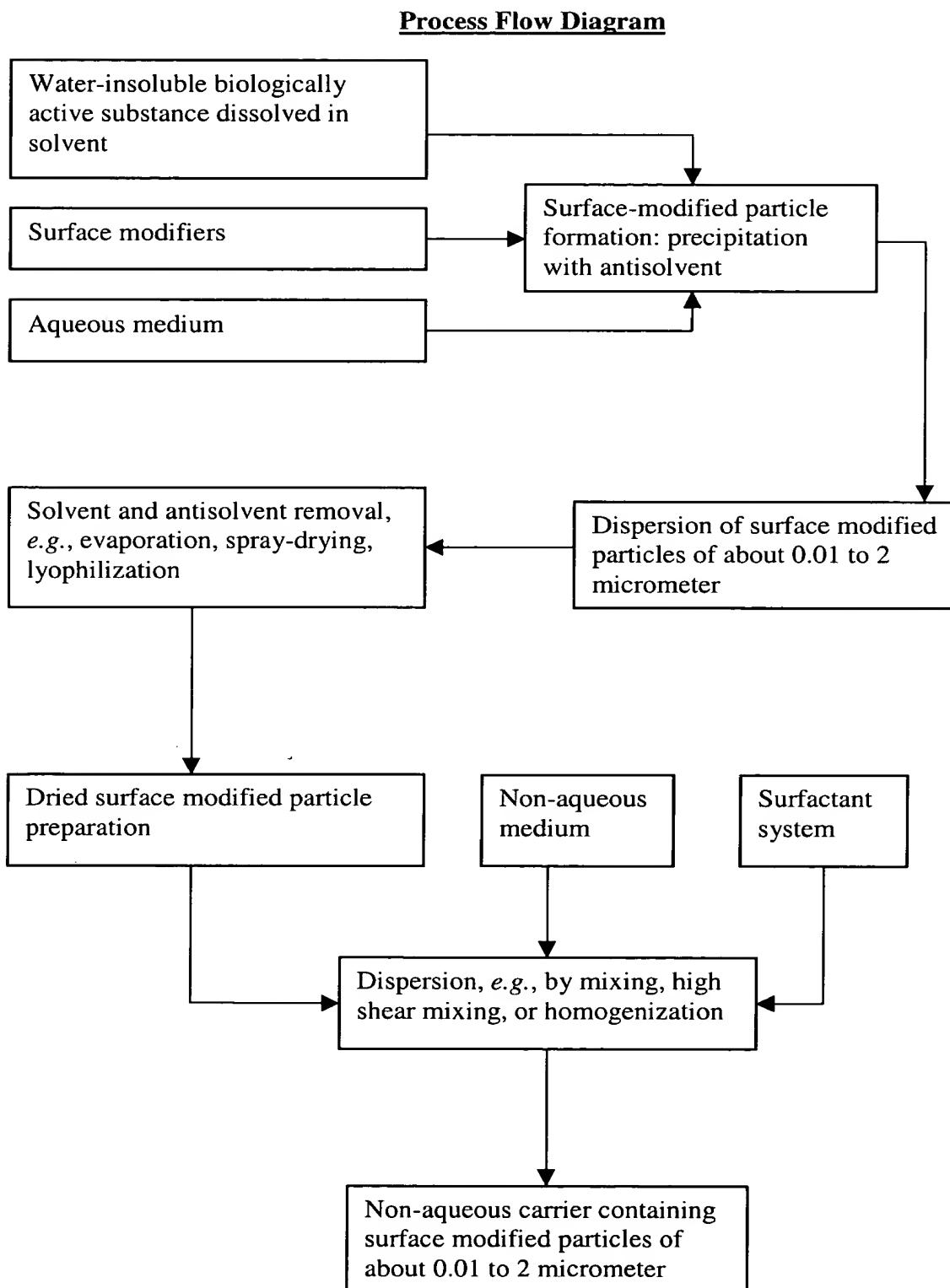


Figure 4

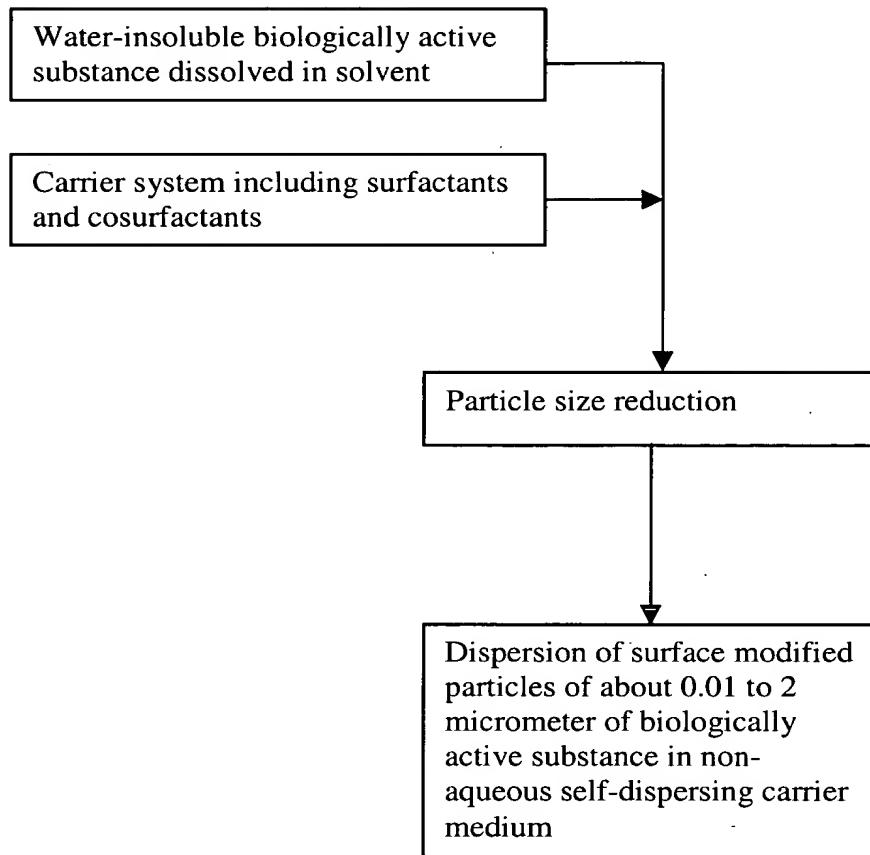
Process Flow Diagram

Figure 5

Process Flow Diagram